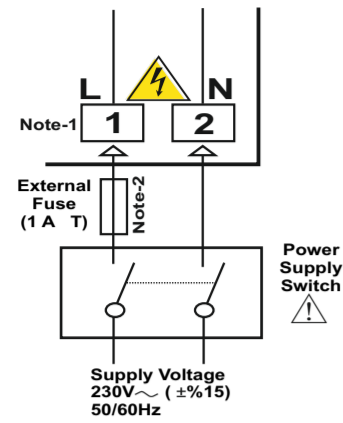


## 9.2. Supply Voltage Input Connection of the Device



Note-1 : "L". Is (+), "N" is (-) for supply voltage

Note-2 : External fuse is recommended.

Make sure that the power supply voltage is same indicated on the instrument.  
Switch on the power supply only after that all the electrical connection have been completed.  
Supply voltage range must be determined in order. While installing the unit, supply voltage range must be controlled and appropriate supply voltage must be applied to the unit. Controlling prevents damages in unit and system and possible accidents as a result of incorrect supply voltage.

There is no power supply switch or fuse on the device. So a power supply switch and a fuse must be added to the supply voltage input. Power supply switch and fuse must be put to a place where user can reach easily. Power supply switch must be two poled for separating phase and neutral. On/Off condition of power supply switch is very important in electrical connection. On/Off condition of power supply switch must be signed for preventing the wrong connection.

External fuse must be on phase connection in supply input.

## Ordering Information

### OVEN CONTROL SINGLE

A	BC	D	E	/	FG	HI	/	U	V	W	Z
		0		/	00	00	/	0	0	0	0

### A Supply Voltage

2	24V ~ 50/60Hz or 24V= (± %15)
3	24V ~ (± %15) 50/60Hz
4	115V ~ (± %15) 50/60Hz
5	230V ~ (± %15) 50/60Hz
9	Customer

### BC Input Type

	Scale(°C)	Scale(°F)
23	J, Fe CuNi IEC584.1(ITS90)	0°C ile 350°C / 32°F ile 660°F
25	K, NiCr Ni IEC584.1(ITS90)	0°C ile 350°C / 32°F ile 660°F

### E Output (Heater Output)

1	Relay Output (10A@230V~ Resistive Load, 1NO + 1NC)
2	Ssr Driver Output (Max. 23mA, 11V=)



Thank you very much for your preference to use Emko Elektronik products, please visit our web page to download detailed user manual.

[www.emkoelektronik.com.tr](http://www.emkoelektronik.com.tr)

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EMKO OVEN CONTROLLER-SINGLE



### EMKO OVEN CONTROLLER-SINGLE

- 2 displays which has 3 digits and 2 displays which has 4 digits (For clock)
- 1 isolated thermocouple input - J or K (It must be determined in order)
- Relay outputs to control Heater(no/nc), 4 Fans, Brulor, Steam, Lamp and Time-Out
- 1 door status input and 1 brulor failure input
- ON / OFF temperature control
- Limitation of set value
- For failure and set status internal buzzer
- 8 buttons to making different programs
- Selection of operation with hysteresis
- Adjustable temperature offset
- Auto-start feature with real time
- Password protection for programming mode

Instruction Manuel ENG OVENCONTROL-SINGLE V08 07/23

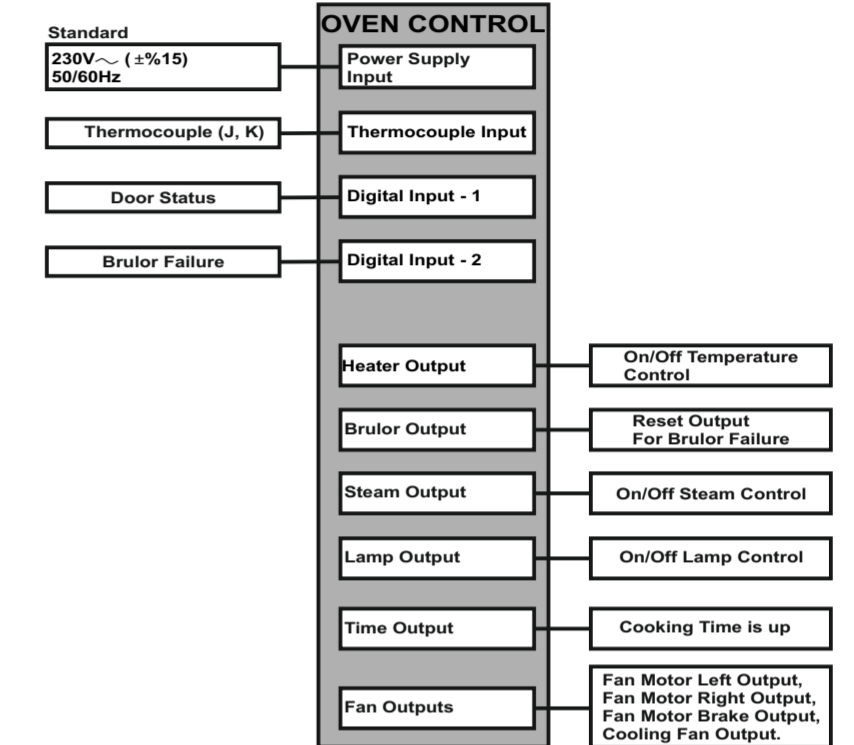
## 1.Preface

Oven Controller is designed to measure and control temperature for convection type ovens. It controls cooking at required time and set values.

### 1.1 Operating Conditions

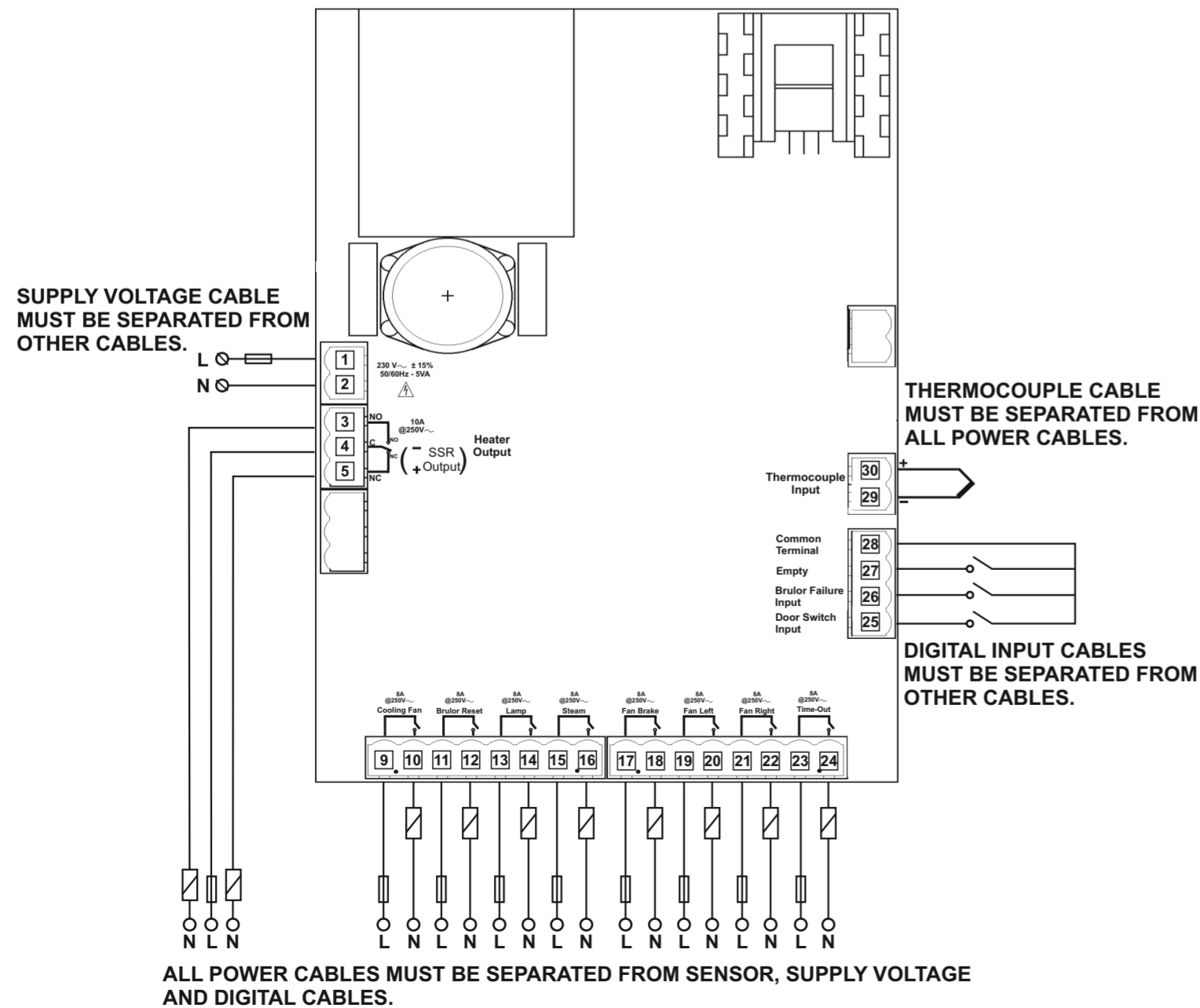
- Operating Temperature : 0 ile 50°C
- Max. Operating Humidity : %90 Rh (non-condensing)
- Altitude : Up to 2000 m
- Forbidden Conditions: Corrosive atmosphere, Explosive atmosphere, Home applications(The unit is only for industrial applications)

### 1.2 General Specification



2

## TERMS OF RULES TO CONSIDER IN ELECTRICAL CONNECTION



### 1.3 Installation

Before beginning installation of this product, please read the instruction manual and warnings below carefully.

A visual inspection of this product for possible damage occurred during shipment is recommend before installation. It is your responsibility to ensure that qualified mechanical and electrical technicians install this product.

If there is danger of a seriour accident resulting from a failure or defect in this unit, power off the system and separate the electrical connection of the device from the system.

The unit is normally supplied without a power supply switch or a fuse. Use power switch and fuse as required.

Be sure the use the rated power supply voltage to protect the unit against damage and to prevent failure.

Keep the power off until all of the wiring is completed so that electric shock and trouble with the unit can be prevent.

Never attempt to disassemble, modify or repair this unit. Tampering with the unit may results in malfunction, electric shock or fire.

Do not use the unit in combustible or explosive gaseous atmospheres.

During the equipment is putted in hole on metal panel while mechanical installation some metal burrs can cause injury on hands, you must be careful.

Montage on the product on a system must be done with it's fixing clamps. Do not to the montage of the device with inappropriate fixing clamb. Be sure that the device will not fall while doing the montage.

It is your responsibility if this equipment is used in manner not specified in this instruction manual.

### 1.4 Warranty

EMKO Elektronik warrants that the equipment delivered is free from defects in material and workmanship. This warranty is provided for period of two years. The warranty period starts from the delivery date. This warranty is in force if duty and responsibilities which are determined in warranty document and instruction manual performs by the customer completely.

### 1.5 Maintenance

Repairs should only be performed by trained and specialized personel. Cut power to the device before accessing internal parts.

Do not clean the case with hydrocarbon-based solvents(Petrol,Trichlorethylene etc.). Use of these solvents can reduce the mechanical reliability of the device. Use cloth dampened in ethyl alcohol or water to clean the external plastic case.

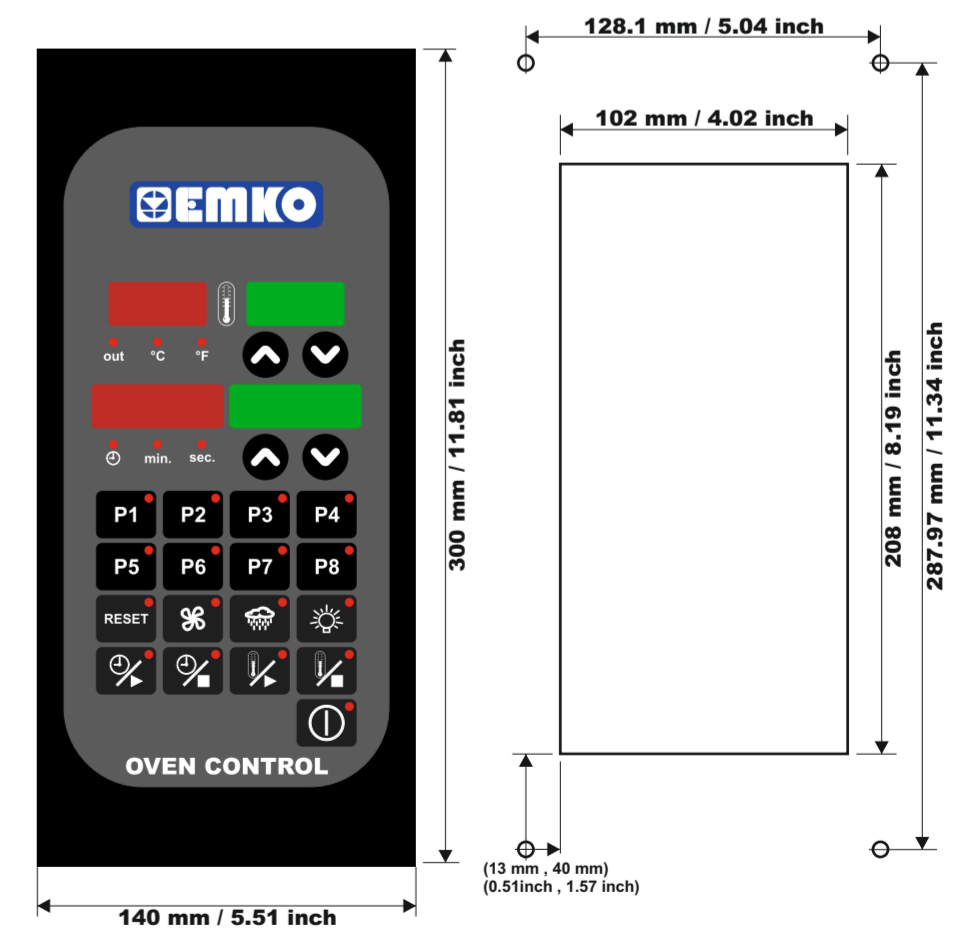
### 1.6 Manufacturer

Üretici Firma Bilgileri :  
Emko Elektronik Sanayi ve Ticaret A.Ş.  
Bursa Organize Sanayi Bölgesi, (Fethiye OSB Mah.)  
Ali Osman Sönmez Bulvarı, 2. Sokak, No:3 16215 BURSA/TÜRKİYE

Tel : (224) 261 19 00

Fax : (224) 261 19 12

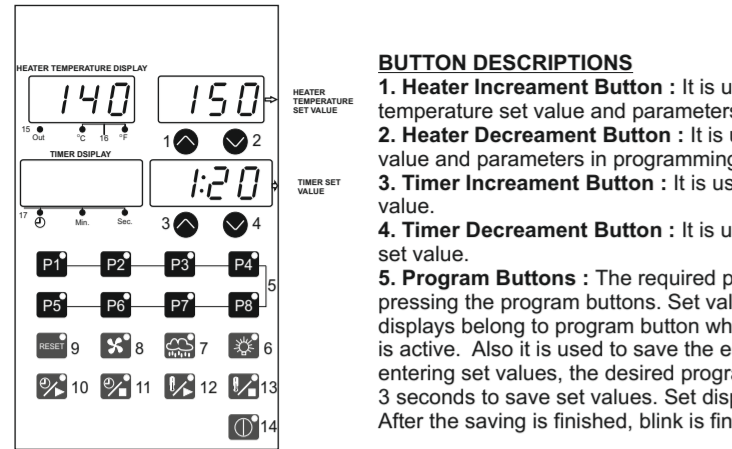
## 2. Dimensions



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### 3. Description of The Front Panel

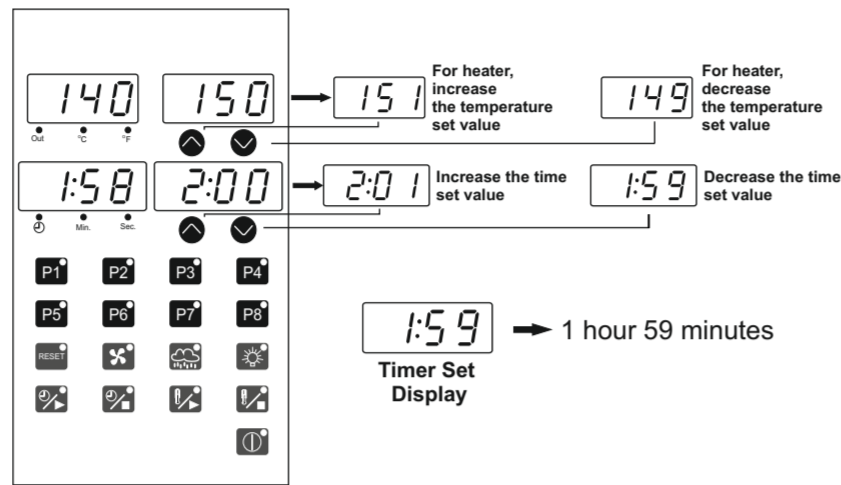


#### BUTTON DESCRIPTIONS

- 1. Heater Increase Button** : It is used to increase temperature set value and parameters in programming mode.
- 2. Heater Decrease Button** : It is used to decrease the set value and parameters in programming mode.
- 3. Timer Increase Button** : It is used to increase timer set value.
- 4. Timer Decrease Button** : It is used to decrease timer set value.
- 5. Program Buttons** : The required program is selected by pressing the program buttons. Set values appear on the displays belong to program button which program led indicator is active. Also it is used to save the entered set values. After entering set values, the desired program button is pressed for 3 seconds to save set values. Set displays blink during saving. After the saving is finished, blink is finished.
- 6. Lamp Button** : It is used to turn on/off lamp. If lamp lights on, lamp led at the top of the button lights on.
- 7. Steam Button** : If the temperature is greater than the set temperature of the steam in programming mode, the steam output will be on after the steam button is pressed. If the steam is on, the steam led lights on.
- 8. Fan Button** :  
\*Fan led lights on when cooking.  
\*\*If the fan button is pressed when the oven door is opened, the cooling fan starts to run and the fan led blinks. If the oven door is closed or the fan button is pressed again, the cooling fan stops.
- 9. Reset Button** :  
\*It is used to access hidden parameters. It saves the changing parameters. If the reset button is pressed for 3 seconds, the hidden parameters will be accessed and the reset led blinks.  
\*\*If the brulor failure input is active when the oven starts cooking, the reset button is pressed to reset the brulor.
- 10. Timer Start Button** : It is used to start cooking time. If cooking time is started, the timer start led at the top of the button lights on.
- 11. Timer Stop Button** : It is used to stop cooking time. If cooking time is not started, the timer stop led lights on.
- 12. Temperature Start Button** : It is used to start cooking. If cooking is started, the temperature start led lights on.
- 13. Temperature Stop Button** : It is used to stop cooking. If cooking is stopped, the temperature stop led lights on.
- 14. ON/OFF Button** : It is used to open or close the device. If the device is off, the on/off led lights on. If the device is on, the on/off led lights off.
- 15. Out Led** : If heater outputs are active, these leds light on. If heaters are not active, these leds light off.
- 16. °C and °F Leds** : If celcius is selected in programming mode, the celcius led lights on, the fahrenheit led lights off. If fahrenheit is selected in programming mode, the fahrenheit led lights on, the celcius led lights off.

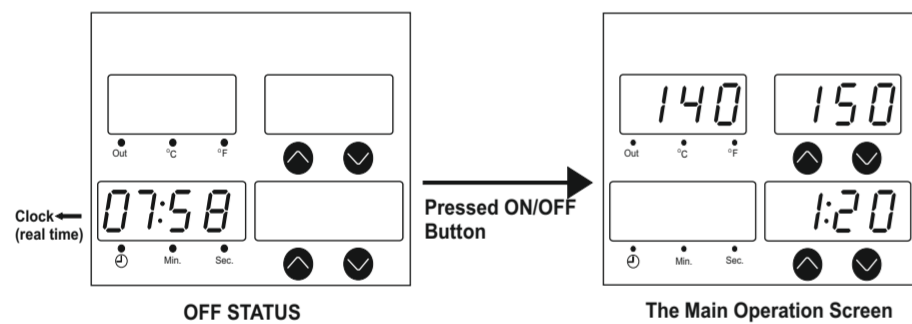
- 17. Timer Display Leds** : If decreasing counting is selected in programming mode, the hour (h) and minute (min.) leds light on when starts counting time. Last a minute, the hour and minute leds light off and the second led (sec.) lights on and it counts the number of seconds the back from 59. If increasing counting is selected in programming mode, the second (sec.) led light on when starts counting time. For first a minute, it counts the number of seconds. Then it counts the number of minutes and the hour led lights on, the second led lights off.

### 4. Change and Save Set Values



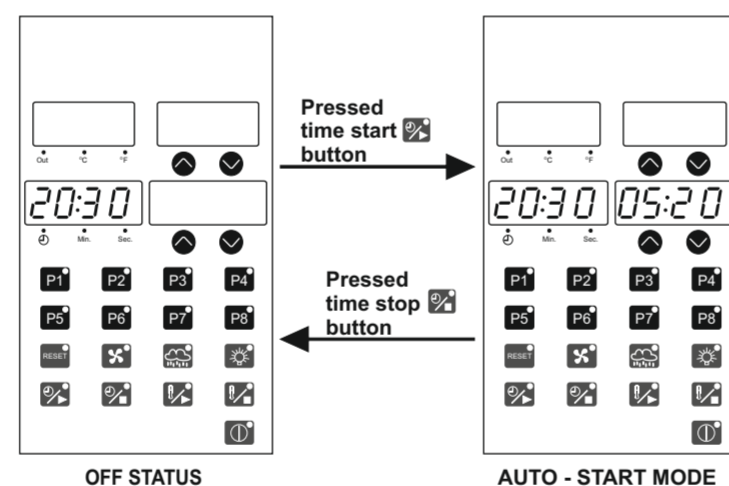
Set values can be changed anytime. The required program (P1..P8) is selected by pressing the program buttons. Program set values appear on the displays. Also these buttons are used to save the entered set values. After entering set values, the required program button is pressed for 3 seconds to save set values. Set displays blink during saving. After the saving is finished, they are not blink. After entering set values, if any program buttons are not pressed, set values are saved in a temporary register and all of the program leds light off. After the device is turned off and turned on again, the most recent set values appear on the displays.

### 5. How to Works the Device



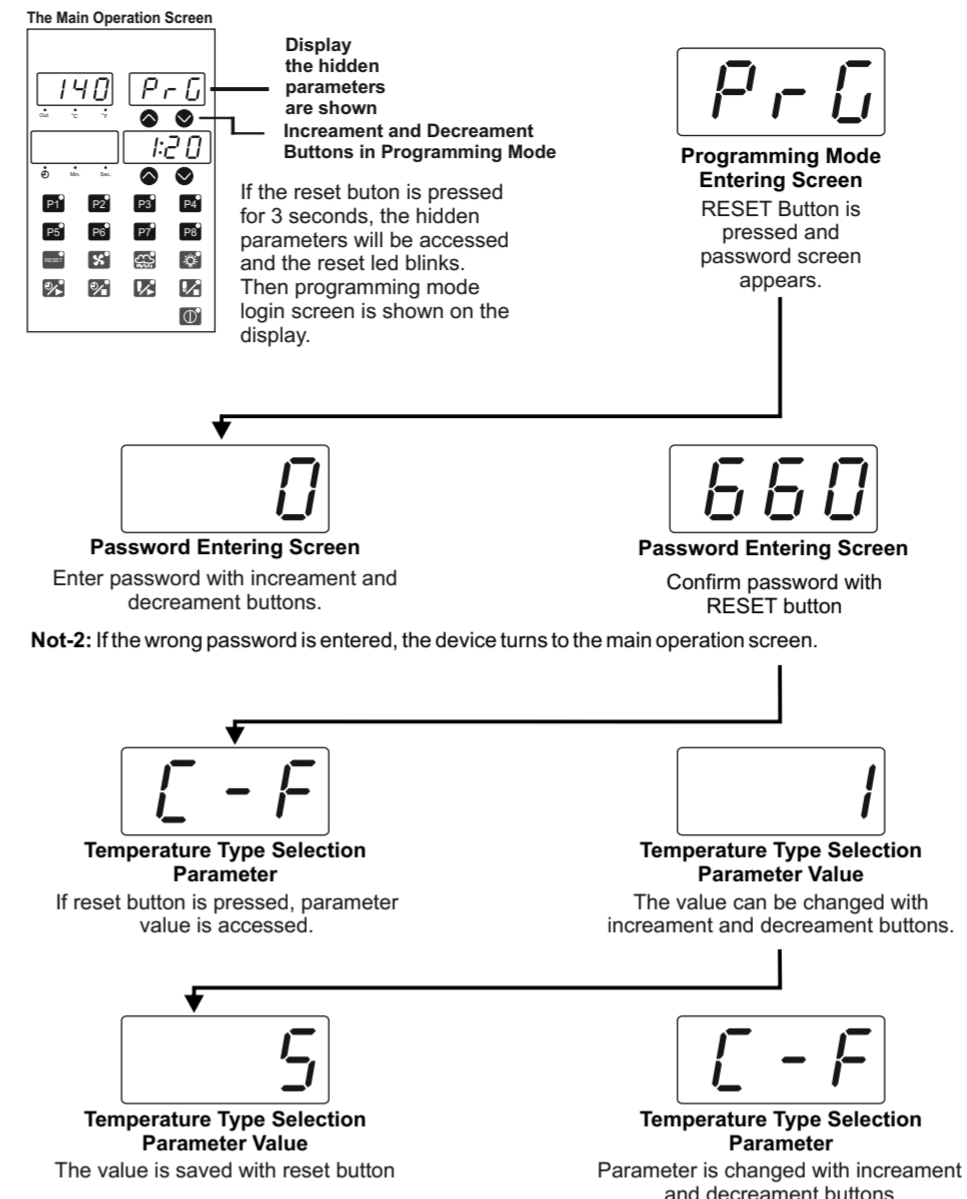
The cooked product is placed into the oven. When the device is energized, it is opened in off status and 07:58 clock appears. The on/off button is pressed to turn the main operation screen. The set values are values that existed before the device turns off. The temperature start button is pressed to start cooking. Set values can be changed while cooking. The temperature stop button is pressed to stop cooking. If the temperature start button is pressed to start cooking when the door of oven is opened, the device doesn't start cooking and [OPN] message appears and buzzer is activated. If the temperature start button is pressed when the door of oven is closed, the device starts cooking. Heaters start heating up the oven. According to fan status parameter, fan rotates right or both right and left. The door of oven can be opened while cooking, cooking stops and [OPN] message appears. Then cooking starts automatically, if the door is closed again. The product can be cooked in a required time using the timer feature of the device. If the timer start button is pressed, the timer is activated and counting starts. If the timer stop button is pressed, counting stop but the device continues to cook. When the set time is finished, Buzzer and TIME-OUT output is activated, but cooking doesn't stop. The timer stop button is pressed to stop buzzer. If the temperature is greater than the set temperature of the steam in programming mode, the steam output will be on after the steam button is pressed while cooking. If the temperature is lower than the set temperature of the steam in programming mode, [LCT] message appears. If the Steam Duration Parameter is selected as zero, then the steam output will be on during the Steam button is pressed. If the parameter value is different from zero, after pressing the steam button, output will be on during the Steam Duration Parameter value. If Steam button is pressed when steam output is on, steam output will be off. If the fan button is pressed when the oven door is opened, the cooling fan starts to run and the fan led blinks. If the oven door is closed or the fan button is pressed again, the cooling fan stops. If temperature is greater than this parameter value, cooling fan will be active when the oven door is opened. Otherwise it will be inactive and [LCT] message appears. If the door is open after cooling stops, [LCT] message appears. If cooling fan auto-start time parameter is different from zero, cooling fan will be active during the set time at the door is open. It will be inactive after the set time.

### 6. Auto - Start Mode



The device needs to be in off status to activate auto-start mode. Auto-start mode is activated by pressing the timer start button when the device is in off status. The timer start led lights on and set time is appeared to set auto-start clock on the timer set display. Auto-start clock can be changed by pressing the timer increment and decrement buttons. The changed value is saved automatically. A required program can be selected for auto-start with program buttons. If any program is not selected, the device starts with the program which was selected before off status. After auto-start mode is adjusted, the device starts cooking at set time automatically. Auto-start mode can be cancelled by pressing the timer stop button. If the device is opened by pressing the on/off button, auto-start mode is cancelled.

### 7.1 Enter Programming Mode, Change and Save the Hidden Parameters



If no operation is performed in programming mode for 10 seconds, the device turns to the main operation screen automatically.

### 7.2. Program Parameters

- [C-F] Temperature Type Selection Parameter**  
According to this parameter, minimum and maximum values of the other parameters are set as celcius or fahrenheit automatically.  
[0] Select celcius for operations.  
[1] Select fahrenheit for operations.
- [OFI] Temperature Offset Parameter**  
Range : 0°C - ±20°C (-4°F - 68°F)
- [HSI] Hysteresis Parameter for Heater Output**  
Range : 1°C to 10°C or 33°F to 50°F
- [STE] Steam Temperature Set Parameter**  
Range : 50 - 200°C (122 - 392°F)  
If temperature is greater than this parameter value, the steam output will be on. Otherwise the steam output will be off.
- [SE] Steam Duration Parameter**  
If the Steam Duration Parameter is selected as zero, then the steam output will be on during the Steam button is pressed. If the parameter value is different from zero, after pressing the steam button, output will be on during the Steam Duration Parameter value. If Steam button is pressed when steam output is on, steam output will be off.
- [FLY] Fan Status Parameter**  
Fan rotation is set in this parameter.  
[0] Fan always rotates right.  
[1] Fan rotates both right and left.

- [FRT] Fan Right Rotation Time Parameter**  
Range : 10 sec - 240 sec  
Fan rotation time is set for right direction.  
[FLY] Parameter must be "1".
- [FLT] Fan Left Rotation Time Parameter**  
Range : 10 sec - 240 sec  
Fan rotation time is set for left direction.  
[FLY] Parameter must be "1".
- [FST] Fan Stop Time Parameter**  
Range : 10 sec - 240 sec  
When fan rotates right or left, it is fan stop time before changing direction.  
[FLY] Parameter must be "1".
- [CFL] Cooling Fan Temperature Parameter**  
Range : 10 - 100°C (50 - 212 °F)  
If temperature is greater than this parameter value, Cooling fan will be active when the oven door is opened. Otherwise it will be inactive.
- [ECF] Cooling Fan Auto-Start Time Parameter**  
Range : 0 - 999 seconds  
If this parameter is selected as zero, auto-start will be inactive. If the parameter is different from zero, cooling fan will be active during the set time at the door is open. It will be inactive after the set time.
- [LTT] Lamp Time Parameter**  
Range : 0 - 100 seconds  
If the parameter is selected as zero, lamp lights on after the lamp button is pressed. Then lamp lights off if the lamp button is pressed again, otherwise lamp always lights on. If the parameter is different from zero, lamp lights on after the lamp button is pressed during the set time.
- [ERT] Thermocupl Reverse Connection Control Time Parameter**  
Range : 0 - 250 minutes  
The device controls sensor connection during this parameter value when cooking starts. If there is a problem, [LCT] message is appeared on the display and cooking stops. If this value is selected as zero, the device does not control sensor connection.
- [UDC] Timer Counting Direction Parameter**  
The timer is set to the count information  
[0] The timer counts downward. It counts until the '0' value.  
[1] The timer counts upward. It counts to the set value from zero.

### 8. Failure Messages

- If sensor connection is wrong or there is no sensor connection, [5bP] message appears on the display and cooking stops.
- If [brL] message appears when the device starts cooking, this means that fail to spark the brulor. The brulor is sparked again by pressing the reset button.
- The device controls sensor connection during this parameter value when cooking starts. If there is a problem, [LCT] message is appeared on the display and cooking stops. If this value is selected as zero, the device does not control sensor connection.
- [OPN] This message means that the door of oven is opened. If The door is opened, the device will not start cooking.
- [LCT] This message means that the door is closed when the cooling fan starts.
- [LCT] This message means that the temperature is inadequate. If the steam button is pressed to activate the steam output when the temperature is lower than the value in steam temperature set parameter, this message appears.
- If the fan button is pressed to start the cooling fan when the temperature is lower than the value in cooling fan temperature parameter, [LCT] message appears.